



SPECIAL PROFILES

STANDARD PRODUCTS

Item	Size	Quality	Production Type
Flats	width from 6 to 500 mm thickness from 2 to 80 mm	S235JR, S355J2, C35, C45, 11SMn30, 11 SMnPb30, 42 CrMo4, 39 NiCrMo3	Cold Drawn
Flats	width from 20 to 800 mm thickness from 5 to 200 mm	C45	Rolled
Flats	width from 200 to 300 mm thickness from 150 to 200 mm	C45	Forged
Squares	from 3 to 160 mm	S235JR, S355J2, C35, C45, 11SMn30, 11 SMnPb30, 42 CrMo4, 39 NiCrMo3	Cold Drawn
Squares	from 20 to 200 mm	C45	Hot Rolled
Squares	from 20 to 200 mm	C45	Forged
Rounds	from 2 to 150 mm	S235JR, S355J2, C35, C45, 11SMn30, 11 SMnPb30, 42 CrMo4, 39 NiCrMo3	Cold Drawn
Rounds	from 15 to 200 mm	S235JR, S355J2, C35, C45, 11SMn30, 11 SMnPb30, 42 CrMo4, 39 NiCrMo3	Peeled - Reeled
Rounds	from 10 to 160 mm	S235JR, S355J2, C35, C45, 11SMn30, 11 SMnPb30, 42 CrMo4, 39 NiCrMo3	Ground
Rounds	from 15 to 350 mm	S355J2, C45	Hot Rolled
Rounds	from 300 to 800 mm	S355J2, C45	Forged
Hexagons	from 2 to 150 mm	S235JR, S355J2, C35, C45, 11SMn30, 11 SMnPb30, 42 CrMo4, 39 NiCrMo3	Cold Drawn
Splined Shafts	from 14 x 11 mm to 48 x 42 mm	C45	Cold Drawn
Equal Leg Angles	from 10 x 10 x 2 mm to 100 x 100 x 10 mm	S235JR	Cold Drawn
Unequal Leg Angles	from 25 x 15 x 3 mm 100 x 50 x 10 mm	S235JR	Cold Drawn
Equal Leg Angles	from 20 x 20 x 3 mm to 100 x 100 x 10 mm	S235JR	Cold Drawn